



Directions Approaching from the North:

- On the N11 south (a continuation of the M11), take the exit marked "Greystones, Enniskerry, Bray South".
- At the roundabout (Topaz Garage on the opposite side of the roundabout) take 3rd exit going right marked "Greystones".
- Pass through second roundabout and follow the Southern Cross Road for approx. 1 km. Bray Business Park is on the right.
- Go through Security Barrier, proceed for app. 200m, turn left, at the end of this road, take sharp left bend and Takeda Ireland is on the right.

Directions Approaching from the South:

- Leave the N11 (signposted Bray, Enniskerry, Rathmichael)
- At the roundabout at the top of the exit take the 3rd exit and proceed over bridge
- At the next roundabout (Topaz Garage on to the left) take 2nd exit marked "Greystones".
- Pass through second roundabout and follow the Southern Cross Road for approx. 1 km. Bray Business Park is on the right.
- Go through Security Barrier, proceed for app. 200m, turn left, at the end of this road, take sharp left bend and Takeda Ireland is on the right.

GPS Co-Ordinates: N 53.15°
 W 6.11°

Takeda Ireland Ltd, Bray Business park, Kilruddery, Co. Wicklow, Ireland.

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